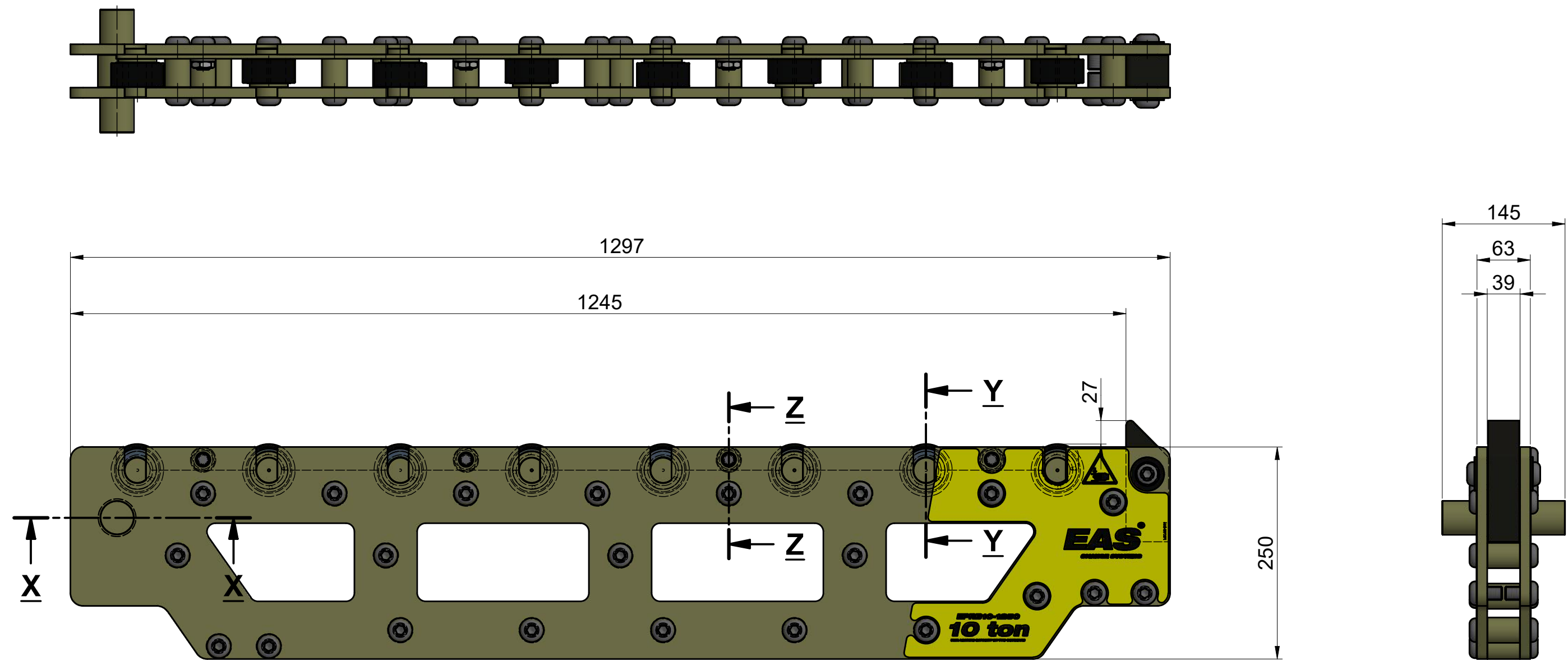
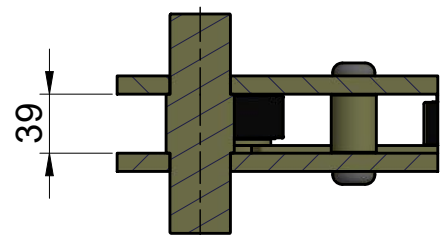
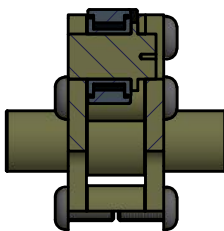




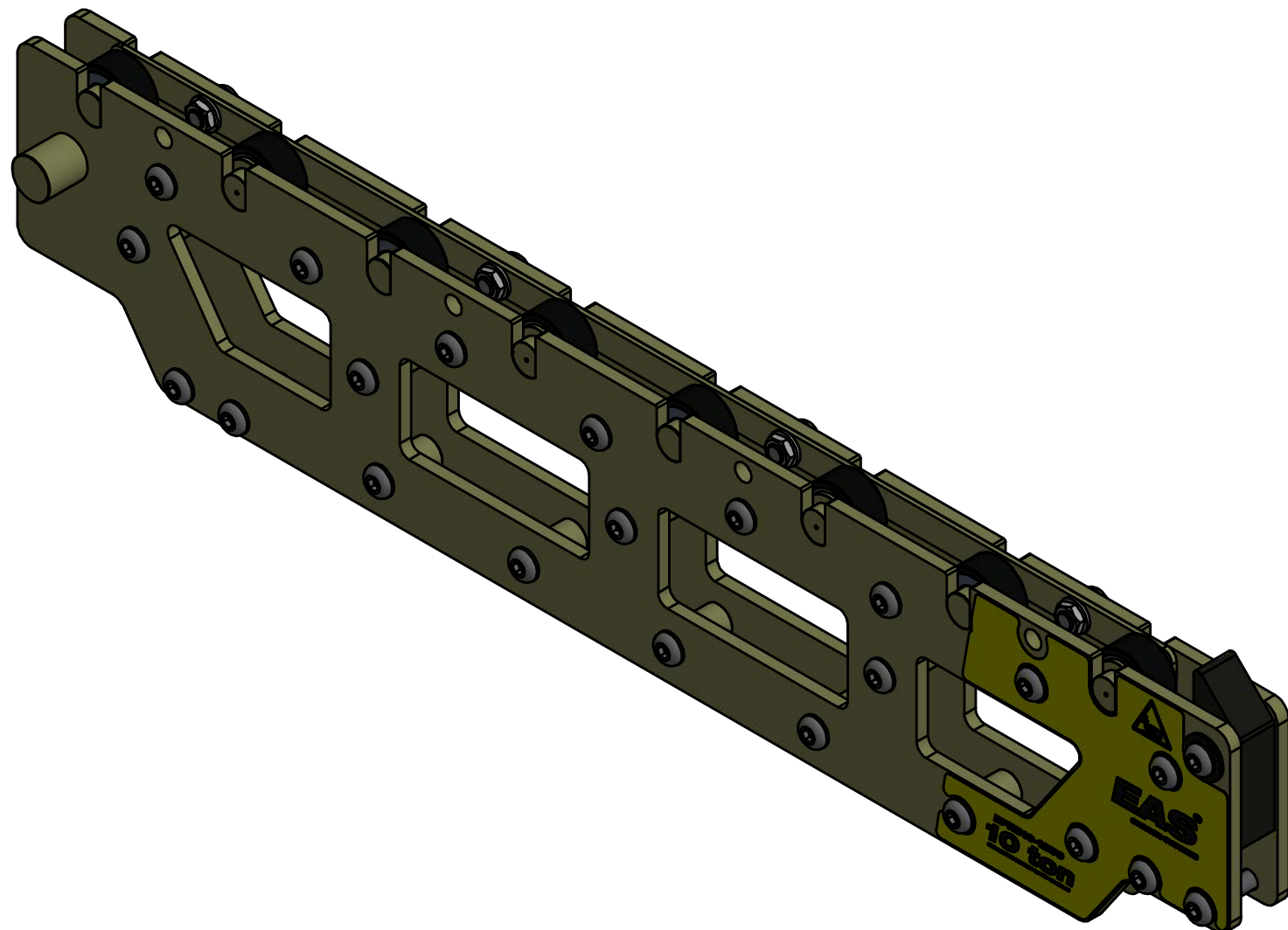
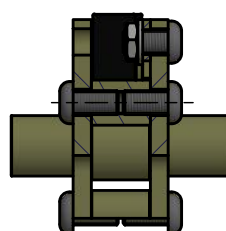
SECTION X-X

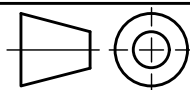


SECTION Y-Y



SECTION Z-Z



REVISION HISTORY EAS											
REV		ECO		DESCRIPTION			DATE		APPROVED		
-		E0105		RELEASE ACC.ECO			2017/11/14		welgravenj		
A		-		Preroller Design Update			18-3-2021		tuinp		
B		PDP22003		Mounting blocks bottom deleted			29-11-2022		Schoth		
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]				
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]	
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]	
SPECIFICATIONS				DIMENSIONS IN BRACKETS ARE IN [INCH]							
WEIGHT: ± 60,962 kg				NO CHANGE, NO PROGRESS							
				3,2 FINISH UNLESS SPECIFIED √ Ra_{μm} [Ra_μ]							
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED				SCALE 1 : 5				DESCRIPTION			
GROUP TECH. CODES		C.			DO NOT SCALE DRAWING	DR. Yue	DATE 29-11-2022	DRAWING NO. FB959-950		Rev B	9/02
		M.								page 1 of 2	A2